



SARDAFLUID

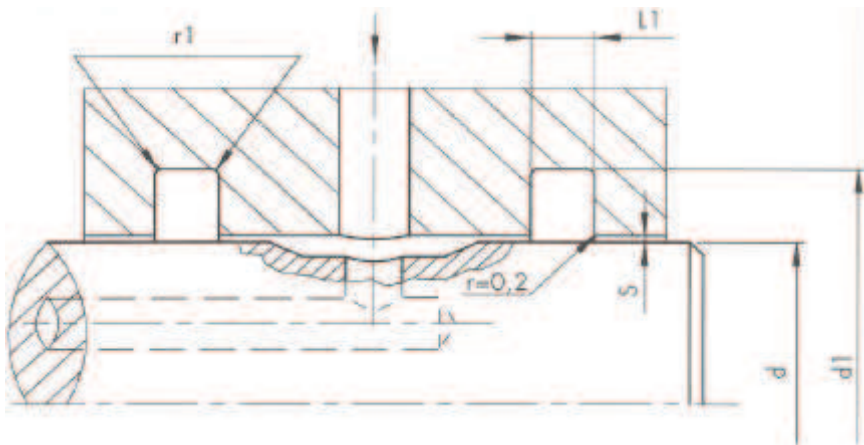
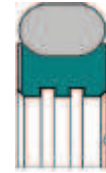
Sezione **F**

Tenute Rotative

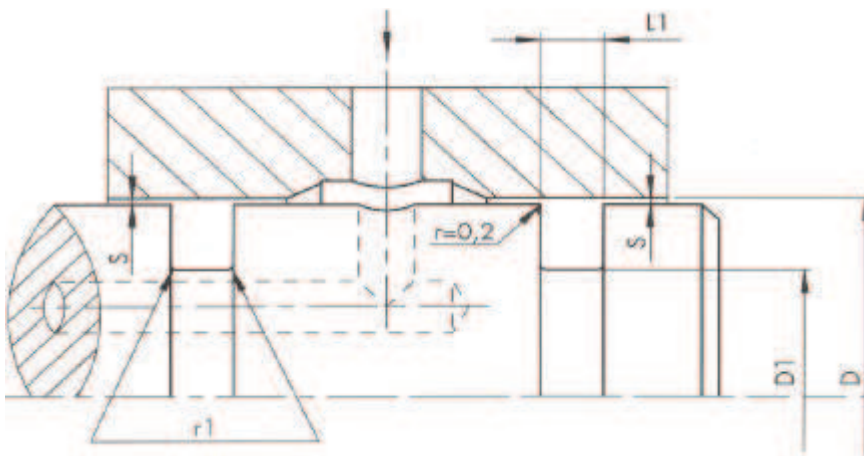
Oleodinamica-Pneumatica

Sezione: F

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Rotative tipo NCSR NPSR

NCSR/R


Serie	Albero d f8/h9		Esterno d1 H9	Larghezza L1 +0,2	Gioco radiale S		Raggio r1	O-ring	n° Cave Lubrif.
	Consigliato	Special			100 bar	200 bar			
NCSR0	6 - 18,9	6 - 230,0	d + 4,9	2,20	0,15	0,10	0,40	1,78	0
NCSR1	19 - 37,9	10 - 245,0	d + 7,5	3,20	0,20	0,15	0,60	2,62	1
NCSR2	38 - 199,9	19 - 455,0	d + 11,0	4,20	0,25	0,20	1,00	3,53	1
NCSR3	200 - 255,9	38 - 655,0	d + 15,5	6,30	0,30	0,25	1,30	5,33	2
NCSR4	256 - 649,9	120 - 655,0	d + 21,0	8,10	0,30	0,25	1,80	7,00	2
NCSR5	650 - 999,9	650 - 999,9	d + 28,0	9,50	0,45	0,30	2,50	8,40	2


NPSR/R

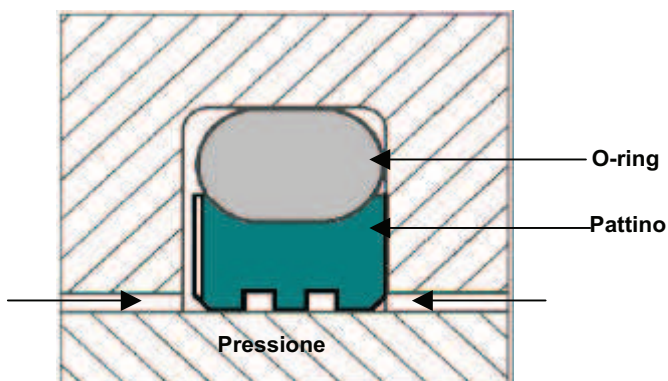
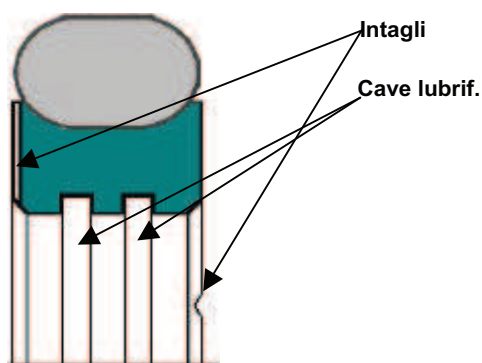

Serie	Cilindro D H9		Interno D1 h9	Larghezza L1 +0,2	Gioco radiale S		Raggio r1	O-ring	n° Cave Lubrif.
	Consigliato	Special			100 bar	200 bar			
NPSR0	8 - 39,9	8 - 135,0	D - 4,9	2,20	0,15	0,10	0,40	1,78	0
NPSR1	40 - 79,9	14 - 250,0	D - 7,5	3,20	0,20	0,15	0,60	2,62	1
NPSR2	80 - 132,9	22 - 460,0	D - 11,0	4,20	0,25	0,20	1,00	3,53	1
NPSR3	133 - 329,9	40 - 675,0	D - 15,5	6,30	0,30	0,25	1,30	5,33	2
NPSR4	330 - 669,9	133 - 690,0	D - 21,0	8,10	0,30	0,25	1,80	7,00	2
NPSR5	670 - 999,9	670 - 999,9	D - 28,0	9,50	0,45	0,30	2,50	8,40	2

NCSR NPSR vengono impiegate come elemento di tenuta per alberi e cilindri rotanti o oscillanti. La tenuta a doppio effetto è costituita da un O-ring energizzante ed un pattino con disegno particolare quale elemento a contatto sulla superficie di tenuta. La superficie di contatto del pattino presenta dei canali (in funzione della larghezza della cava) che svolgono funzione di migliorare la tenuta aumentando il carico superficiale specifico contro la superficie di tenuta, formazione all' interno di tali cave di un velo lubrificante

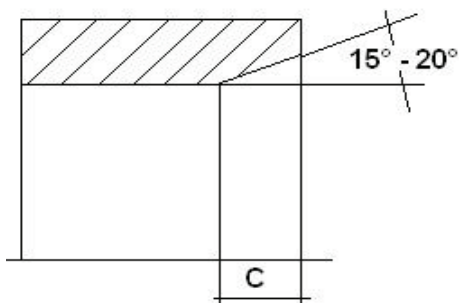
Dati tecnici

Materiale anello	Pressione bar	Temperatura °C	Velocità m/sec	Durezza superficie dinamica
C755	300	-54 +200	1	55 HRC
VM	200	-54 +200	2	55 HRC

Rugosità superficiale		
Parametro	Superfici dinamica	Superficie cava
Rmax	0,63-2,50	<16,0
Rz DIN	0,40-1,60	<10,0
Ra	0,05-0,20	< 1,6

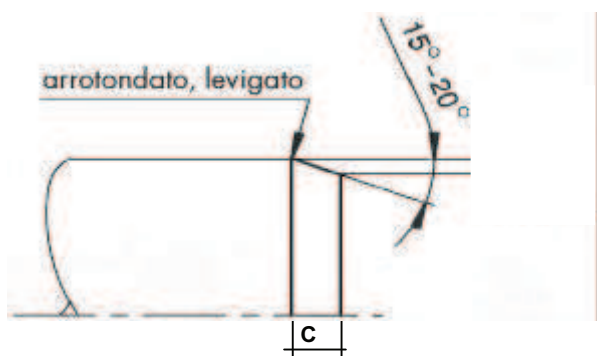


Smussi di imbocco



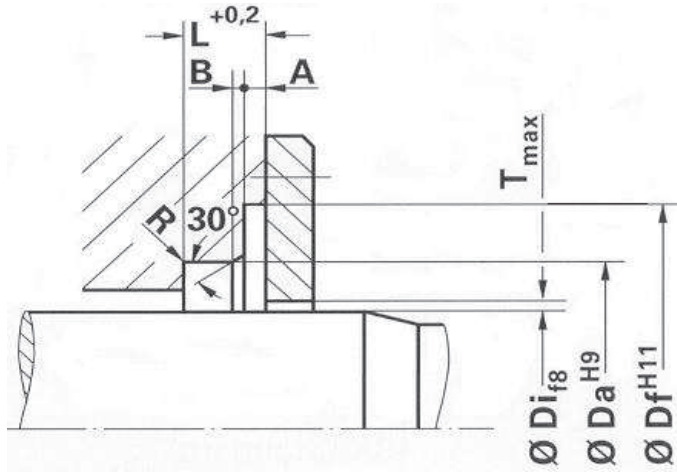
Serie	L cava	C
NCSR0	2,2	2,0
NCSR1	3,2	2,5
NCSR2	4,2	3,5
NCSR3	6,3	5,0
NCSR4	8,1	6,5
NCSR5	9,5	7,5

Serie	L cava	C
NPSR0	2,2	2,0
NPSR1	3,2	2,5
NPSR2	4,2	3,5
NPSR3	6,3	5,0
NPSR4	8,1	6,5
NPSR5	9,5	7,5





Rotative tipo 067



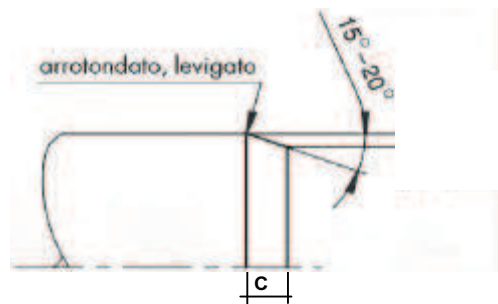
Serie	Albero		Esterno cava		Larghezza cava		B	R	Gioco radiale		
	Di f8/h9		Da H9	Df H11	L +0,2	A			T max		
	Consigliato	Special							<20bar	<100bar	<200bar
067 360	5 - 19,9	5 - 200,0	d + 5,0	d + 9,0	3,60	0,85 +0-0,10	0,8	0,3	0,25	0,15	0,10
067 480	20 - 39,9	10 - 400,0	d + 7,0	d + 12,5	4,80	1,35 +0-0,15	1,1	0,4	0,35	0,20	0,15
067 710	40 - 400,9	20 - 700,0	d + 10,5	d + 17,5	7,10	1,80 +0-0,20	1,4	0,5	0,50	0,25	0,20
067 950	401 - 999,9	35 - 999,9	d + 14,0	d + 22,0	9,50	2,80 +0-0,20	1,6	0,5	0,60	0,30	0,25

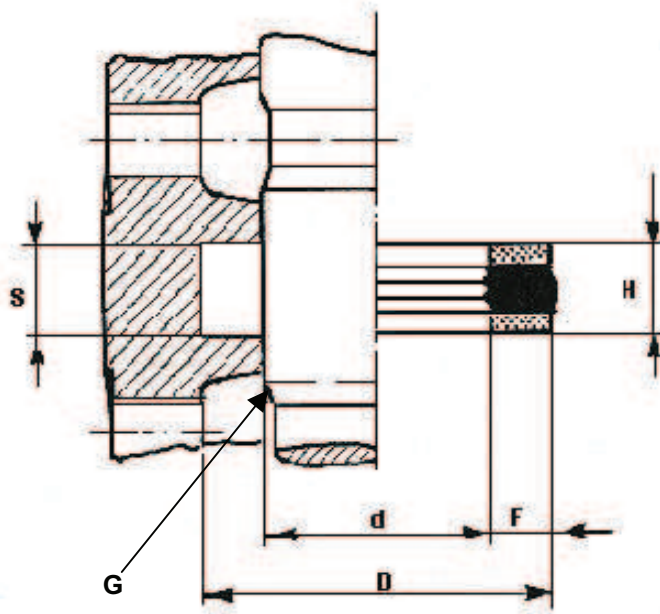
- Resistenza alla maggior parte dei fluidi e sostanze chimiche
- Basso coefficiente di attrito
- Assenza di stick-slip
- Molto resistente all'abrasione
- Sterilizzabile
- Sopporta repentine variazioni di temperatura

Materiale anello	Pressione bar	Temperatura °C	Velocità m/sec	Durezza superficie dinamica
3	150	-40 +290	2	55 HRC
33	150	-40 +260	2	55 HRC
55	50	-40 +260	2	170 HB
48	150	-150 + 80	2	55 HRC

Serie	L cava	C
067 360	3,6	4,5
067 480	4,8	5,0
067 710	7,1	8,0
067 950	9,5	12,0

Condizione di lavoro	Parametro	Superficie di scorrimento		Superficie della cava µm
		Mov. Rotante	Mov. Alternativo	
Gas	Rmax	1,00	2,50	3,50
	Rz	0,63	1,60	2,20
	Ra	0,10	0,20	0,30
Fluidi a bassa viscosità	Rmax	2,50	3,50	5,00
	Rz	1,60	2,20	3,50
	Ra	0,20	0,30	0,60
Fluidi altamente viscosi	Rmax	2,50	4,00	6,50
	Rz	1,60	2,50	5,00
	Ra	0,20	0,40	0,80





G17 guarnizione in gomma + tela cotonata , per rotori idraulici di media pressione con tenuta a doppio effetto. In certi casi può essere utilizzata con acqua. Per temperature superiori ai 80°C si consiglia una mescola additivata con FPM.

Dati tecnici

Pressione bar	200
Temperatura °C	80
Velocità m/sec	0,1

Rugosità superficiale		
Parametro	Superfici dinamica	Superficie cava
Rt	=3 µm	=10 µm
Ra	=0,3 µm	=1,8 µm

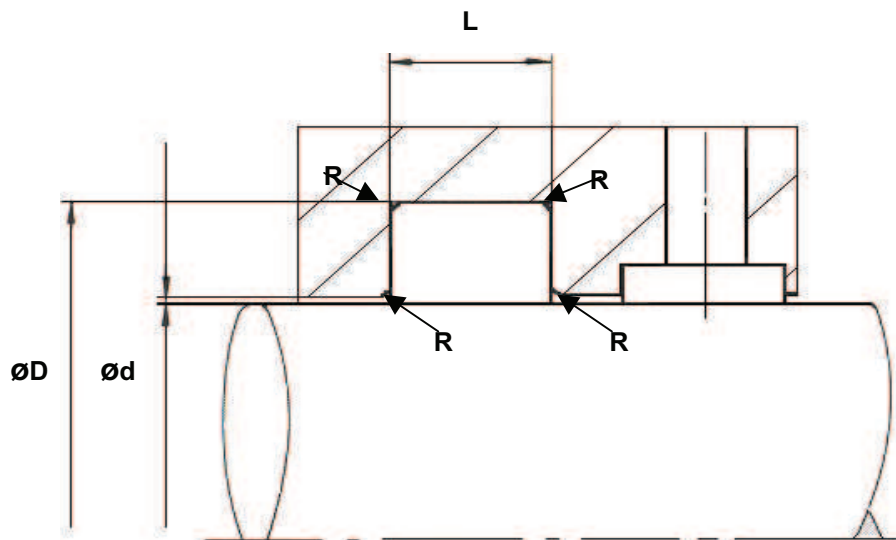
Gioco diametrale	
d	G mm
0 - 6	0,10
7 - 10	0,15
11-200	0,20

d H9	D H9	S +0,20	H	F
6	14,0	6,5	5,5	4,0
8	16,0	6,5	5,5	4,0
10	18,0	6,5	5,5	4,0
12	20,0	6,5	5,5	4,0
14	22,0	6,5	5,5	4,0
15	23,0	6,5	5,5	4,0
16	24,0	6,5	5,5	4,0
18	26,0	6,5	5,5	4,0
20	28,0	6,5	5,5	4,0
22	30,0	6,5	5,5	4,0
25	35,0	8,0	7,0	5,0
28	38,0	8,0	7,0	5,0
30	40,0	8,0	7,0	5,0
32	42,0	8,0	7,0	5,0
35	45,0	8,0	7,0	5,0
36	46,0	8,0	7,0	5,0
40	52,0	8,0	7,0	6,0
42	54,0	8,0	7,0	6,0
45	57,0	8,0	7,0	6,0
50	62,0	8,0	7,0	6,0

d H9	D H9	S +0,20	H	F
55	67,0	8,0	7,0	6,0
56	68,0	8,0	7,0	6,0
60	75,0	11,0	10,0	7,5
63	78,0	11,0	10,0	7,5
65	80,0	11,0	10,0	7,5
70	85,0	11,0	10,0	7,5
75	90,0	11,0	10,0	7,5
80	95,0	11,0	10,0	7,5
85	100,0	11,0	10,0	7,5
90	110,0	13,0	12,0	10,0
100	120,0	13,0	12,0	10,0
110	130,0	13,0	12,0	10,0
115	135,0	13,0	12,0	10,0
125	145,0	13,0	12,0	10,0
140	160,0	13,0	12,0	10,0
150	175,0	16,0	15,0	12,5
160	185,0	16,0	15,0	12,5
180	205,0	16,0	15,0	12,5
200	225,0	16,0	15,0	12,5



Rotative tipo C5 C9



C5 guarnizione per rotori a bassa pressione. La guarnizione è in gomma NBR con durezza 84° Sh A. Viene impiegata come guarnizione terminale. **C9** si differenzia da **C5** per l'aggiunta di un anello antiestrusione con conseguente aumento della pressione di lavoro

R = 0,2

Pressione bar	20
Temperatura °C	-30 +100
Velocità m/sec	0,2

Rugosità superficiale		
Parametro	Superfici dinamica	Superficie cava
Rt	=3 µm	=10 µm
Ra	=0,3 µm	=1,8 µm

C5



d f7	D H9	H	L +0,20	Riferimento
45	57,0	7,5	8,5	C5 4057 N3584
60	72,0	8,5	9,5	C5 6010 N3584
65	77,0	6,0	7,0	C5 6037 N3584
90	102,0	8,5	9,5	C5 9010 N3584
95	107,0	7,5	8,5	C5 9049 N3584
95	112,0	10,0	11,0	C5 9050 N3584
110	130,0	10,0	11,0	C5 B010 N3584
115	135,0	10,0	11,0	C5 B050 N3584
130	150,0	10,0	11,0	C5 D050 N3584
150	170,0	10,0	11,0	C5 F020 N3584
180	200,0	10,0	11,0	C5 J020 N3584
220	245,0	12,5	13,5	C5 M045 N3584

Pressione bar	40
Temperatura °C	-30 +100
Velocità m/sec	0,2

Rugosità superficiale		
Parametro	Superfici dinamica	Superficie cava
Rt	=3 µm	=10 µm
Ra	=0,3 µm	=1,8 µm

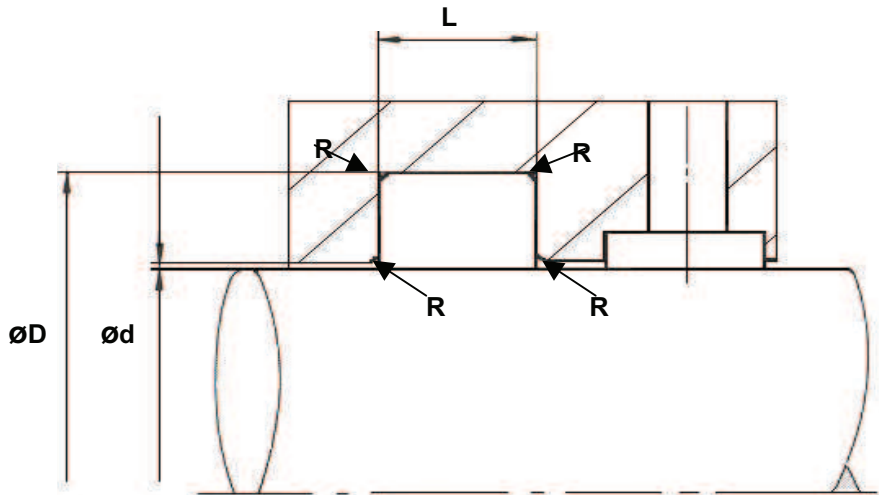
C9



d f7	D H9	H	L +0,20	Riferimento
30	42,0	7,0	8,0	C9 0030 00656
90	108,0	9,0	10,0	C9 0090 00656
90	110,0	10,0	11,0	C9 0091 00656
105	125,0	10,0	11,0	C9 0105 00656
115	135,0	10,0	11,0	C9 0115 00656
130	150,0	10,0	11,0	C9 0131 00656
140	160,0	10,0	11,0	C9 0140 00656
160	180,0	10,0	11,0	C9 0161 00656
170	190,0	10,0	11,0	C9 0170 00656
200	220,0	10,0	11,0	C9 0200 00656



Rotative tipo C1



R = 0,2

Pressione bar	20
Temperatura °C	-30 + 80
Velocità m/sec	0,2

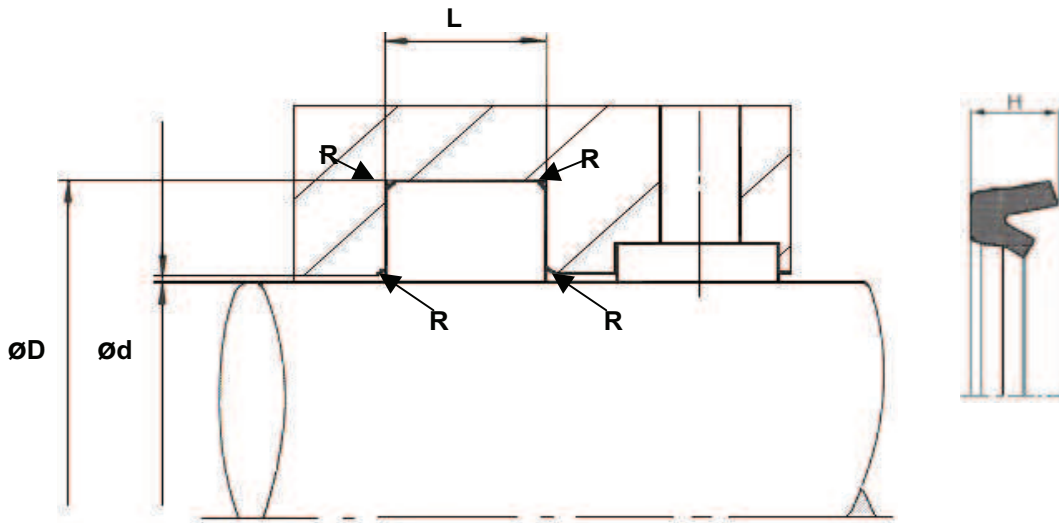
C1 guarnizione per rotori pneumatici a bassa pressione. La guarnizione è in gomma NBR con durezza 71° Sh A.

d f7	D H9	H	L +0,20	Riferimento
2	7,0	3,5	4,0	C1 0003 N3571
3	7,0	3,0	3,5	C1 0005 N3571
3	9,0	4,5	5,0	C1 0009 N3571
3	10,0	5,0	5,5	C1 0011 N3571
4	8,0	3,0	3,5	C1 0013 N3571
4	9,0	3,5	4,0	C1 0016 N3571
4	10,0	4,2	4,7	C1 0019 N3571
4	12,0	4,5	5,0	C1 0022 N3571
4	12,0	5,5	6,0	C1 0024 N3571
4	14,0	5,8	6,3	C1 0028 N3571
5	8,0	3,0	3,5	C1 0032 N3571
5	9,0	2,5	3,0	C1 0035 N3571
5	9,7	4,0	4,5	C1 0037 N3571
5	10,0	4,0	4,5	C1 0038 N3571
5	12,0	4,5	5,0	C1 0041 N3571
6	10,0	3,0	3,5	C1 0055 N3571
6	12,0	4,2	4,7	C1 0058 N3571
6	13,0	5,0	5,5	C1 0059 N3571
6	15,0	7,0	7,5	C1 0062 N3571
6	16,0	5,0	5,5	C1 0065 N3571
7	13,0	4,0	4,5	C1 0070 N3571
8	14,0	4,0	4,5	C1 0074 N3571
8	14,5	4,5	5,0	C1 0077 N3571
8	16,0	5,5	6,0	C1 0080 N3571
8	18,0	8,0	8,5	C1 0083 N3571
9	14,0	3,5	4,0	C1 0087 N3571
9	14,0	3,0	3,5	C1 0090 N3571
10	18,5	7,0	7,5	C1 0094 N3571
10	13,6	2,3	2,7	C1 1002 N3571
10	15,0	3,5	4,0	C1 1005 N3571
10	16,0	4,5	5,0	C1 1008 N3571
10	16,0	6,0	6,5	C1 1011 N3571
10	18,0	5,5	6,0	C1 1015 N3571
10	20,0	7,0	7,5	C1 1018 N3571

d f7	D H9	H	L +0,20	Riferimento
10	15,2	3,5	4,0	C1 1020 N3571
11	17,0	4,0	4,5	C1 1022 N3571
11	18,0	4,5	5,0	C1 1025 N3571
12	18,5	4,5	5,0	C1 1028 N3571
12	19,0	4,5	5,0	C1 1030 N3571
12	20,0	5,5	6,0	C1 1033 N3571
13	19,2	3,8	4,3	C1 1035 N3571
13	17,5	2,8	3,3	C1 1036 N3571
14	22,0	5,5	6,0	C1 1037 N3571
14	19,0	3,5	4,0	C1 1039 N3571
14	20,0	4,8	5,3	C1 1040 N3571
14	22,0	5,5	6,0	C1 1041 N3571
14	25,0	8,0	8,5	C1 1042 N3571
15	22,0	5,0	5,5	C1 1044 N3571
16	24,0	5,5	6,0	C1 1047 N3571
16	22,5	4,5	5,0	C1 1049 N3571
16	23,0	5,5	6,0	C1 1051 N3571
16	23,5	5,5	6,0	C1 1052 N3571
16	24,0	5,5	6,0	C1 1053 N3571
16	26,0	7,0	7,5	C1 1056 N3571
16	27,0	7,5	8,0	C1 1058 N3571
17	25,0	5,5	6,0	C1 1060 N3571
18	25,0	4,5	5,0	C1 1062 N3571
18	25,0	5,5	6,0	C1 1063 N3571
18	26,0	5,5	6,0	C1 1066 N3571
18	30,0	8,5	9,5	C1 1070 N3571
19	25,5	5,5	6,0	C1 1074 N3571
19	25,0	5,0	5,5	C1 1079 N3571
20	26,0	4,8	5,3	C1 2005 N3571
20	28,0	5,5	6,0	C1 2009 N3571
20	28,0	8,0	8,5	C1 2013 N3571
20	30,0	7,0	7,5	C1 2020 N3571
20	32,0	7,0	7,5	C1 2022 N3571
22	29,0	5,5	6,0	C1 2025 N3571



Rotative tipo C1



R = 0,2

d f7	D H9	H	L +0,20	Riferimento
22	30,0	5,5	6,0	C1 2029 N3571
22	32,0	8,0	8,5	C1 2030 N3571
22	34,0	8,5	9,5	C1 2033 N3571
23	31,0	5,5	6,0	C1 2038 N3571
24	32,0	5,5	6,0	C1 2043 N3571
25	32,0	5,5	6,0	C1 2053 N3571
25	33,0	5,5	6,0	C1 2058 N3571
25	33,0	8,0	8,5	C1 2061 N3571
25	35,0	6,0	6,5	C1 2064 N3571
25	35,0	7,0	7,5	C1 2065 N3571
25	36,0	8,0	8,5	C1 2066 N3571
25	37,0	8,5	9,5	C1 2069 N3571
25	40,0	10,0	11,0	C1 2075 N3571
26	36,0	7,0	7,5	C1 2078 N3571
28	36,0	5,5	6,0	C1 2085 N3571
28	38,0	7,0	7,5	C1 2089 N3571
28	40,0	8,5	9,5	C1 2095 N3571
30	38,0	5,5	6,0	C1 3005 N3571
30	38,0	8,0	8,5	C1 3010 N3571
30	40,0	7,0	7,5	C1 3015 N3571
30	42,0	8,5	9,5	C1 3020 N3571
32	40,0	5,5	6,0	C1 3025 N3571
32	42,0	7,0	7,5	C1 3030 N3571
32	45,0	10,0	11,0	C1 3032 N3571
33	43,0	7,0	7,5	C1 3035 N3571
34	44,0	7,0	7,5	C1 3040 N3571
35	43,0	8,0	8,5	C1 3045 N3571
35	45,0	7,0	7,5	C1 3050 N3571
36	46,0	7,0	7,5	C1 3055 N3571
36	50,0	10,0	11,0	C1 3057 N3571
37	47,0	7,0	7,5	C1 3059 N3571
38	48,0	7,0	7,5	C1 3060 N3571
40	48,0	5,5	6,0	C1 4005 N3571
40	48,0	8,0	8,5	C1 4010 N3571

d f7	D H9	H	L +0,20	Riferimento
40	50,0	7,0	7,5	C1 4015 N3571
40	52,0	8,5	9,5	C1 4020 N3571
42	52,0	7,0	7,5	C1 4025 N3571
44	54,0	7,0	7,5	C1 4030 N3571
45	55,0	7,0	7,5	C1 4035 N3571
45	60,0	10,0	11,0	C1 4040 N3571
46	56,0	7,0	7,5	C1 4046 N3571
47	57,0	7,0	7,5	C1 4055 N3571
48	58,0	7,0	7,5	C1 4060 N3571
50	58,0	8,0	8,5	C1 5005 N3571
50	60,0	7,0	7,5	C1 5010 N3571
50	63,0	8,5	9,5	C1 5015 N3571
50	63,0	12,0	13,0	C1 5017 N3571
50	66,0	11,0	12,0	C1 5020 N3571
54	64,0	7,0	7,5	C1 5035 N3571
55	65,0	7,0	7,5	C1 5040 N3571
56	66,0	7,0	7,5	C1 5043 N3571
56	70,0	12,0	13,0	C1 5044 N3571
57	67,0	7,0	7,5	C1 5053 N3571
58	68,0	7,0	7,5	C1 5058 N3571
59	71,0	7,5	8,0	C1 5085 N3571
60	72,0	8,5	9,5	C1 6005 N3571
60	80,0	14,0	15,0	C1 6010 N3571
63	73,0	7,0	7,5	C1 6025 N3571
63	75,0	8,5	9,5	C1 6035 N3571
63	80,0	16,0	17,0	C1 6037 N3571
64	76,0	7,5	8,0	C1 6040 N3571
65	77,0	8,5	9,5	C1 6055 N3571
68	80,0	8,5	9,5	C1 6070 N3571
70	82,0	8,5	9,5	C1 7003 N3571
75	87,0	8,5	9,5	C1 7020 N3571
75	95,0	14,0	15,0	C1 7030 N3571
80	90,0	7,0	7,5	C1 8010 N3571
80	92,0	7,5	8,0	C1 8013 N3571

